



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**RBEM622U3001101-13**

**Job Sheet 181881**



Part No: RBEM622U3001101-13

Job Qty: 4 ea **DAS**

Part Name: Bolt Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 8/20/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM622U3001101 Rev. 2 IPP Rev. A 18.06.26 new issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard |      | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|-------|------------|----------|----------|------|-----------------------|-----------|--------------------|
|       |                    |       |            |          | Setup    | Run  | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 1 Ea  | 8/20/18    | 8/20/18  | 0.00     | 0.00 | Start Up Large Fab-7  |           | <b>EL</b>          |
| 100   | Large Fab          | 1 pcs | 8/20/18    | 8/20/18  | 0.08     | 0.08 | Large Fab 3           |           | <b>EL</b>          |
| 110   | QC                 | 1 pcs | 8/20/18    | 8/20/18  | 0.00     | 0.00 | QC9                   |           | <b>CPC</b>         |
| 120   | QC                 | 1 pcs | 8/20/18    | 8/20/18  | 0.00     | 0.00 | QC5                   |           | <b>CPC</b>         |
| 130   | Outsource          | 1 pcs | 8/20/18    | 8/20/18  | 0.00     | 0.00 | Outsource12           |           | <b>CPC</b>         |
| 140   | Packaging          | 1 pcs | 8/20/18    | 8/20/18  | 0.00     | 0.00 | Packaging2            |           | <b>OCT 22 2018</b> |
| 150   | QC                 | 1 pcs | 8/20/18    | 8/20/18  | 0.00     | 0.00 | QC6                   |           | <b>MLC 9-89</b>    |
| 160   | Packaging          | 1 pcs | 8/20/18    | 8/20/18  | 0.00     | 0.00 | Packaging3-2          |           | <b>OCT 22 2018</b> |
| 170   | QC21-SA            | 1 Ea  | 8/20/18    | 8/20/18  | 0.00     | 0.00 | QC21                  |           | <b>OCT 22 2018</b> |

Part Op 100 - 1-Weld as per DWG. 2-Grind flush.

Descriptions: 130 - -Issue P/O to GROUPE ALTECH; PO 41294 -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; -Certificate of Conformity is required

140 - Receive

160 - IDENTIFY AND STOCK

### Job BOM

| Part / Item        | Component Name               | Quantity    | Operation             | Container      |
|--------------------|------------------------------|-------------|-----------------------|----------------|
| 90592A028          | Hex Nut, Steel, M12 X 1.75mm | 1 Ea (1 ea) | 90-Start up Operation | <b>5093334</b> |
| RBEM622U3001101-15 | Threaded Rod                 | 1 Ea (1 ea) | 90-Start up Operation | <b>5116387</b> |

### Job Allocations

| Operation     | Inventory | Allocated |
|---------------|-----------|-----------|
| 90-Start up O | 100       | 0         |
|               | 8         | 0         |



Container No: S116705



Part: RBEM622U3001101 - 13

Job No: 181881

Serial No/Batch: S116705

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/09/18

Plex 10/9/18 11:10 AM dart.larocque.eric



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# **PURCHASE ORDER** **PO041294**

**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**PO No:** PO041294

**PO Date:** 10/10/18

**Due Date:** 10/17/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

*REVISED*

**E-MAILED**

OCT 11 2018

## Items

| Line Item           | Job    | Part               | Description                                                                                                                                                                                                                                                                                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price  |
|---------------------|--------|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|-----------------|
| 1                   | 181881 | RBEM622U3001101-13 | Bolt Weldment<br>-Issue P/O to GROUPE ALTECH;<br>PO<br>-Black oxide finish, MIL-C-13924C Class 1<br>-Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III<br>Or MILL-C23411A or MIL-PRF-81309 and wipe off excess.<br>-Material type;<br>-Certificate of Conformity is required | Firmed | -       | 10/17/18 | 4 pcs          | 0 pcs             | 4 pcs   | \$30.00/pcs      | \$120.00        |
| <b>Grand Total:</b> |        |                    |                                                                                                                                                                                                                                                                                                                  |        |         |          |                |                   |         |                  | <b>\$120.00</b> |

DAE  
38  
9-86





# Certificat de Conformité / Certificate of Compliance

(013428-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**013428- 1**

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

| Date expédition<br>Ship date |                                                                           | Créé Par<br>Generated By                                                                                                                                                                                           | Transport / No de Compte<br>Courier / Acc. No. | Bon de commande Client<br>Customer Purchase Order No. |                 |                   |               |                        |
|------------------------------|---------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------|-------------------------------------------------------|-----------------|-------------------|---------------|------------------------|
| 19-Oct-2018                  |                                                                           | Jessie Boisvert                                                                                                                                                                                                    |                                                | <b>041294</b>                                         |                 |                   |               |                        |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number /Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                                                                                                               | CATG.<br>U/M                                   | Comm.<br>/Ordered                                     | Exp/<br>Shipped | Qté NC/<br>NC Qty | Qté<br>Scrap/ | À venir/<br>Back Order |
| 1                            | RBEM622U3001101-13<br>Rev. ✓                                              | RBEM622U3001101-13<br>BLACK OXIDE FINISH MIL-C-13924C CLASS 1<br>APPLY THIN LAYER OF OIL /CPC PER MIL-PRF-16173 GRADE 3<br>CLASS 1 OR MIL-C-81309 TYPE III OR MILL-C23411A OR<br>MIL-PRF-81309 AND WIPE OFF EXCESS | OXIDE-BLACK<br><br>CH                          | 4                                                     | 4 ✓             | 0                 | 0             | 0                      |

### Notes Additionnelles / Additional Notes

1 box

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.